

9 May 1961

COPY 1 OF 7

To: Contracting Officer SP-1918

Subject: ESTIMATE TO ACCOMPLISH J-75 MODIFICATION AND/OR IRAN  
TO ARTICLE #344Reference:  0406 dated 2 May 1961

Following are our estimates to accomplish subject work. These estimates are submitted as possible separate items of effort and also in combination:

1. IRAN only
2. ECP79-2 (Service Bulletin 520) System 6 Kit and Installation

We are at the present time authorized to furnish 7 of subject kits. This work is now in process.

We had proposed, under this ECP, to install a kit in one each U-2A and U-2C Article at a cost of approximately  each.

This is the only portion of cost that should be considered under this proposal.

3. Convert Article #344 from a J-57 to a J-75 configuration.

You are probably aware of the fact that the J-75 tooling including major jigs, blocks, templates, etc., have been stored. It will be necessary to reactivate this tooling. This requires more than a physical move of the tooling from its present storage location to the fabrication and assembly area. It also requires a thorough inspection of each tool to ascertain compliance with the latest design and to determine that the tool is in proper repair for use in the fabrication of an additional part. Major jigs and fixtures have been disassembled for storage convenience and will require re-setup effort. Once activated, these tools, fixtures and jigs are usable for multiple parts and assemblies at little additional effort. It is unfortunate, however, that these costs must be associated to a single article as far as this estimate is concerned. Our estimate to accomplish a single J-75 conversion is as follows:

Tooling  
Fabrication & Assembly  
Design, Liaison &  
Engineering Coverage  
Flight Test

TOTAL

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It is suggested that the customer survey spares and GHE to determine whether additional support will be required.

RECAP

	<u>IRAN</u>	<u>IRAN &amp; ECP-79-2 INSTALLATION</u>	<u>IRAN &amp; ECP-79-2 INSTALLATION &amp; J-75 MODIFICATION</u>
Estimated Price			
Time Span	8 Weeks	8 Weeks	6 Months

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The above prices exclude engines, fuel, normal GF&E, additional spares, and GHE.

You will notice that a substantial savings can be realized by combining the IRAN and J-75 Modification Programs.

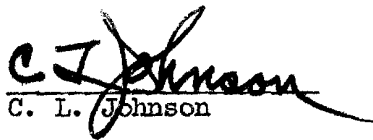
CONTRACT

We propose that the above effort in part or total be considered under Contract SP-1918 in lieu of establishing a separate fixed price contract for the modifications. It would be unrealistic to attempt to separate the cost between two programs that are as closely related and overlapping as the IRAN and J-75 modification.

Yours truly,

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APPROVED:

  
C. L. Johnson